



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - BS 3100 Grade B4

**Standard Specification for Steel Castings for General Engineering Purposes**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - BS 3100 Grade B4 Steel Castings for General Engineering Purposes**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.750 max.		
Manganese	Mn %	0.300 - 0.700		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	2.500 - 3.500		
Molybdenum	Mo %	0.350 - 0.600		
Nickel	Ni %	0.400 max.		
Copper	Cu %	0.300 max.		
Iron	Fe %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      620 min. Yield Strength in Mpa      370 min. Elongation in %      13 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      25 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
2074/H2A	AS	Australia	Casting
629	BS	British	Casting
B6	BS	British	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**